

**ARGENTIUM SILVER SOLDERS &
LASER/ARC WELDING WIRE MELTING RANGE**



Dated: June 2023

EASY SOLDER

Silver content: 67.0%
Melting range: 683°C - 722°C / 1261°F - 1331°F
Wire diameter: 0.6mm

MEDIUM SOLDER

Silver content: 71.0%
Melting range: 725°C - 751°C / 1337°F - 1383°F
Wire diameter: 0.7mm

HARD SOLDER

Silver content: 75.0%
Melting range: 753°C - 765°C / 1387°F - 1409°F
Wire diameter: 0.8mm

LASER/ARC WELDING WIRE

Silver content: 75.0%
Melting range: 753°C - 765°C / 1387°F - 1409°F
Wire diameter: 0.3mm and 0.25mm